



# Office of Technology Management

## *Characterization of Ultra Thin (< 50 Å) Dielectric Films to Increase Chip Production Efficiency and Decrease Waste (MEPR-FTIR)*

### Technology Reference

CU27

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### Inventor

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### Field

Quality control of semiconductor wafers

### Key Words

Ultra-thin dielectrics

FTIR

Semiconductors

Production efficiency

Quality

Waste Reduction

Semiconductor manufacture

### License Status

Seeking licensing partner

### Patent Status

US 6,818,894 B2

### Overview

Currently, FTIR is used to probe semiconductor wafers but cannot be used to probe the thinner dielectrics that will be used in the future.

### Technical Summary

A novel technique has been developed and demonstrated for ex-situ or in-situ measurements of film thickness and other properties of ultra thin gate dielectrics. Mirror-Enhanced Polarized Reflectance Fourier Transform Infrared spectroscopy (MEPR-FTIR) has been used to effectively measure the properties of ultra thin silicon oxide films thermally grown on Si (100) and native oxides. This technique uses a standard FTIR instrument fitted with a mirror and a polarizer to overcome the problems resulting from the weak IR intensities normally encountered in ultra thin gate dielectrics such as SiO<sub>2</sub>. MEPR-FTIR is applicable to new instruments or it can be retrofitted to existing FTIR instruments. MEPR-FTIR increases the intensity of the silicon oxide longitudinal optical (LO) mode by a factor of 20 thus allowing FTIR spectrometers with sensitivity down to 0.01% to probe sub-monolayers of silicon oxide on Si substrates.

### Benefits

- Applicable to all processes that manufacture semiconductors.
- It is useful at the wafer scale
- Ability to operate with thinner dielectric layers (< 50 angstroms).
- With current technologies the signal strength decreases as the layer thickness decreases. This method overcomes this.

### Areas of Application

- Semiconductor chip manufacture
- A real time system for nondestructive in-situ probing and characterization of ultra thin (< 50 Å) dielectric layers such as SiO<sub>2</sub>, Si<sub>3</sub>N<sub>4</sub>, Si<sub>x</sub>N<sub>x</sub>O<sub>y</sub> and even Ta<sub>2</sub>O<sub>5</sub> will increase semiconductor production efficiency and decrease waste.
- Future integrated circuit (IC) technologies will use thinner gate dielectrics.

### Publications

- <http://www.uic.edu/~takoudis>
- <http://www.uic.edu/labs/AMReL/>

### Stage of Development

- Demonstrated at full scale
- Silicon oxide films as thin as a few Å have been probed and the resulting relationship between film thickness and IR intensity of the silicon oxide longitudinal optical (LO) mode at 1252 cm<sup>-1</sup> have been correlated with independent measurements as well as with theoretical predictions.