

The Conjugate Roles of Eshelby Stress and Eigentransformation in Composition- Generated and Stress-Assisted Diffusion

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Outline

Motivation: The self-assembly of an alloy epilayer by diffusion.

Diffusion: Deformation is affected by composition but not vice versa.

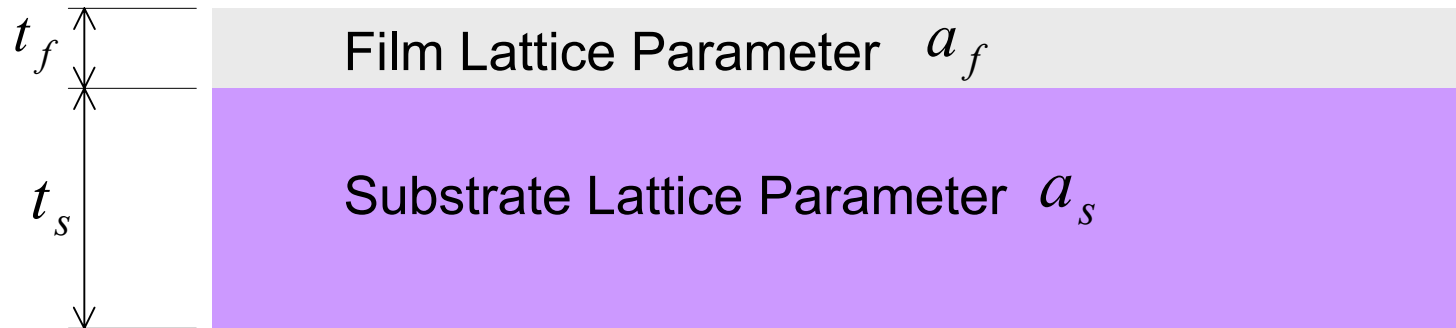
Reason: The chemical potential is only proportional to the trace of the stress.

Assertion: It should be the trace of a properly defined Eshelby stress.

Approach:

- Composition induced eigentransformation.
- Helmholtz free energy in terms of the stress-free strain energy and molar Gibbs free energy of mixing.

Films on Substrates



Lattice Mismatch Parameter $\epsilon_m = (a_s - a_f) / a_f$, ± 1 to $\pm 5\%$

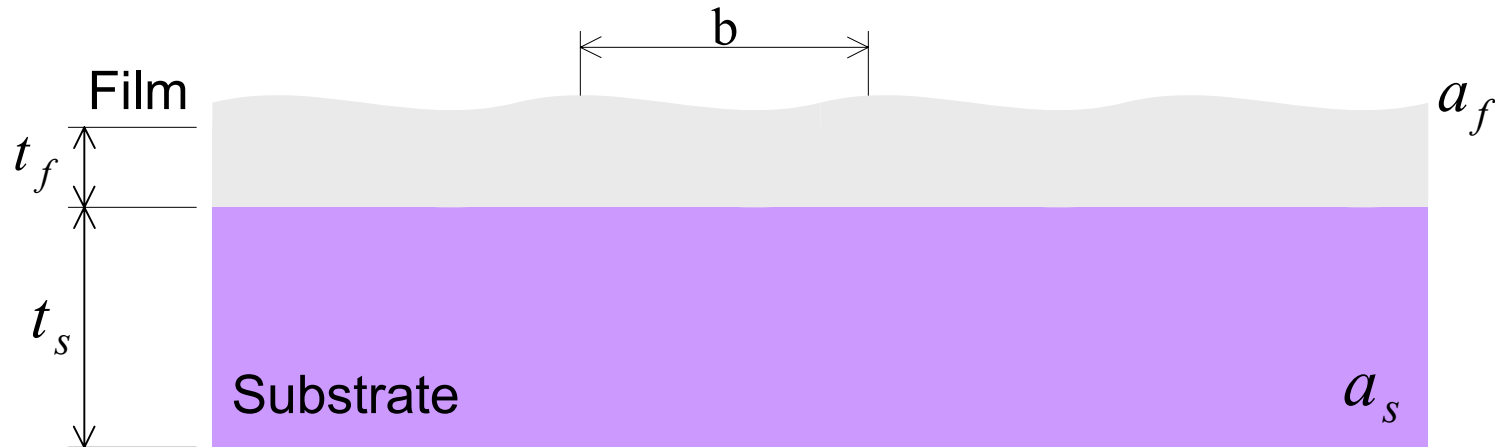
Thin Film on Rigid Substrate $t_f \ll t_s$

Compliant Substrate $t_f \approx t_s$

Single-Component Crystal on Single-Component Crystal

Alloy on Alloy

Films on Substrates



Lattice Mismatch Parameter $\epsilon_m = (a_s - a_f) / a_f$, ± 1 to $\pm 5\%$

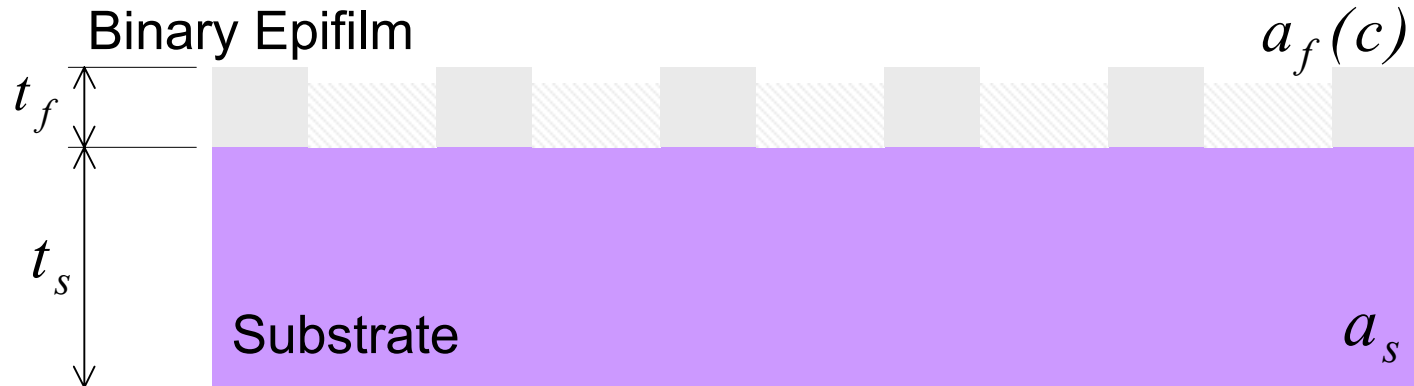
For Stable Uniform Film Thickness

$$b \leq b_c = (1 - \nu^2) \pi \Gamma / E \epsilon_m^2 \quad \text{Asaro \& Tiller, Grinfeld, Srolovitz}$$

$$b \leq b_c (1 - 4 \epsilon_m \Sigma / \Gamma) \quad \text{Surface Stress Effect (Wu, 1998)}$$

$$b \leq b_c \left\{ \left[1 + (2 + \nu) e_m \right] / (1 + e_m) \right\} \quad \text{Finite Mismatch (Wu, 2000)}$$

Alloy Films / Single-Crystal Substrate



Lattice Mismatch Parameter $\varepsilon_m = (a_s - a_f) / a_f$, ± 1 to $\pm 5\%$

Binary epifilms may self-organize into two-phase (nano) patterns.

May be used as templates for making functional structures.

Diffusion may have a role in the phenomenon.

According to well-established theory: elastic misfit has no effect.

Will show: misfit may be important.

Deformation vs. Diffusion

Displacement

Deformation Gradient F

Energy Density W

Piola Stress $P = (\partial W / \partial F)^T$

Cauchy Stress $\sigma = FP / J$

Low Temperature

Large Scales

Equilibrium/Motion(fast)

Configuration (composition)

Eigentransformation F^*

Energy-Mom. Tensor

Eshelby Stress

$$\Sigma = WI - PF$$

High Temperature

Small scales

Equilibrium/ Diffusion(slow)

Deformation by Non-uniform Composition

Eshelby(1957,59), Mura (1982), Larche & Cahn (1982)

Total Strain $\varepsilon_{ij} = (u_{i,j} + u_{j,i}) / 2$

Eigenstrain $\varepsilon_{ij}^* = (c - c_0)\eta\delta_{ij}, \quad \eta = \partial \ln a(c) / \partial c$

Elastic Strain $e_{ij} = \varepsilon_{ij} - \varepsilon_{ij}^*$

Elastic Stress $\sigma_{ij} = 2\mu e_{ij} + \lambda e_{kk} \delta_{ij}$

Equilibrium $\sigma_{ij,j} = 0$

A Compatibility $\nabla^2 \sigma_{kk} = -\frac{2E\eta}{1-\nu} \nabla^2 (c - c_0)$

Displacement Eqm. $\mu u_{i,jj} + (\lambda + \mu) u_{j,ji} = 3K\eta(c - c_0)_{,i}$

Diffusion Kinetics

Cahn (1961), Larche & Cahn (1973,1978, 1982)

Gibbs Free Energy $f(\sigma_{ij}, \theta, c)$

Chemical Potential $\bar{\mu}(\sigma_{ij}, \theta, c) = \partial f / \partial c$

Flux via Mobility $\mathbf{J} = -M \mathbf{Grad} \bar{\mu}$

Mass Conservation $\partial c / \partial t = -J_{i,i} = M \nabla^2 \bar{\mu}$

The Chemical Potential (Li, Oriani & Darken, 1966; Larche & Cahn)

$$\bar{\mu}(\sigma_{ij}, \theta, c) = \bar{\mu}(0, \theta, c) - \frac{\eta}{\rho} \sigma_{kk} - \frac{1}{2\rho} \frac{\partial S_{ijmn}}{\partial c} \sigma_{ij} \sigma_{mn}$$

$$\frac{\partial c}{\partial t} = M \left[f_{,cc}(0, \theta, c) + \frac{2E\eta^2}{(1-\nu)\rho} \right] \nabla^2 c$$

Diffusion Kinetics

Continued

The Chemical Potential (Li, Oriani & Darken, 1966; Larche & Cahn)

$$\bar{\mu}(\sigma_{ij}, \theta, c) = \bar{\mu}(0, \theta, c) - \frac{\eta}{\rho} \sigma_{kk} - \frac{1}{2\rho} \frac{\partial S_{ijmn}}{\partial c} \sigma_{ij} \sigma_{mn}$$

Compatibility:
$$\nabla^2 \sigma_{kk} = -\frac{2E\eta}{1-\nu} \nabla^2 (c - c_o)$$

Diffusion:
$$\frac{\partial c}{\partial t} = M \nabla^2 \bar{\mu} = M \left[f_{,cc}(0, \theta, c) + \frac{2E\eta^2}{(1-\nu)\rho} \right] \nabla^2 c$$

Conclusion: Stress is affected by composition but not vice versa.
Stephenson (1988): Coupling via plasticity.

Assertion: The chemical potential must involve the full Eshelby stress.

Chemical Potential

Li, Oriani & Darken (1966) and Larche & Cahn (1978)

$$\bar{\mu}(\sigma_{ij}, \theta, c) = \bar{\mu}(0, \theta, c) - \frac{\eta}{\rho} \sigma_{kk} - \frac{1}{2\rho} \frac{\partial S_{ijmn}}{\partial c} \sigma_{ij} \sigma_{mn}$$

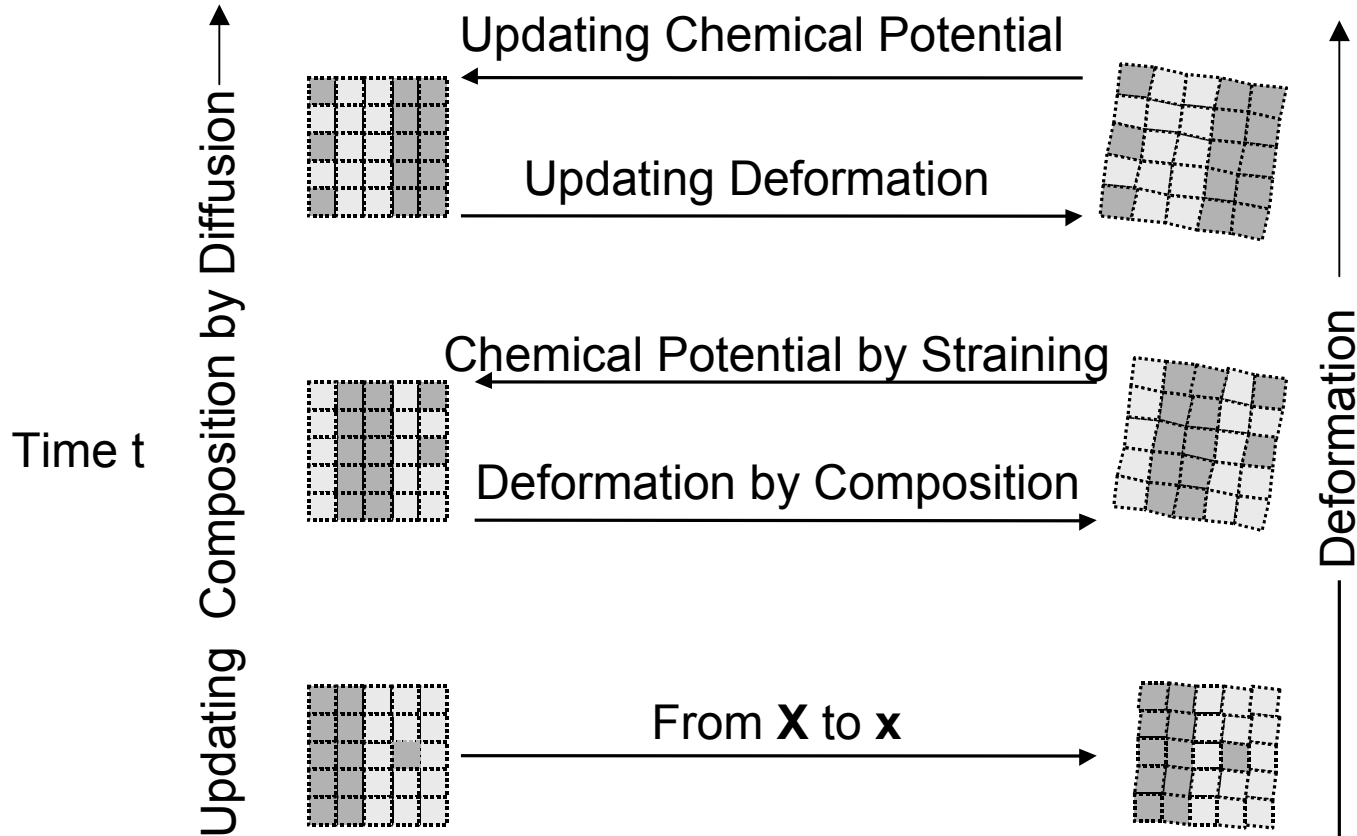
Diffusion:
$$\frac{\partial c}{\partial t} = M \nabla^2 \bar{\mu} = M \left[f_{,cc}(0, \theta, c) + \frac{2E\eta^2}{(1-\nu)\rho} \right] \nabla^2 c$$

Assertion:
$$\bar{\mu}(\sigma_{ij}, \theta, c) = \bar{\mu}(0, \theta, c) + \frac{\eta}{\rho} \Sigma_{kk} = \bar{\mu}(0, \theta, c) + \frac{\eta}{\rho} (W - \sigma_{kk})$$

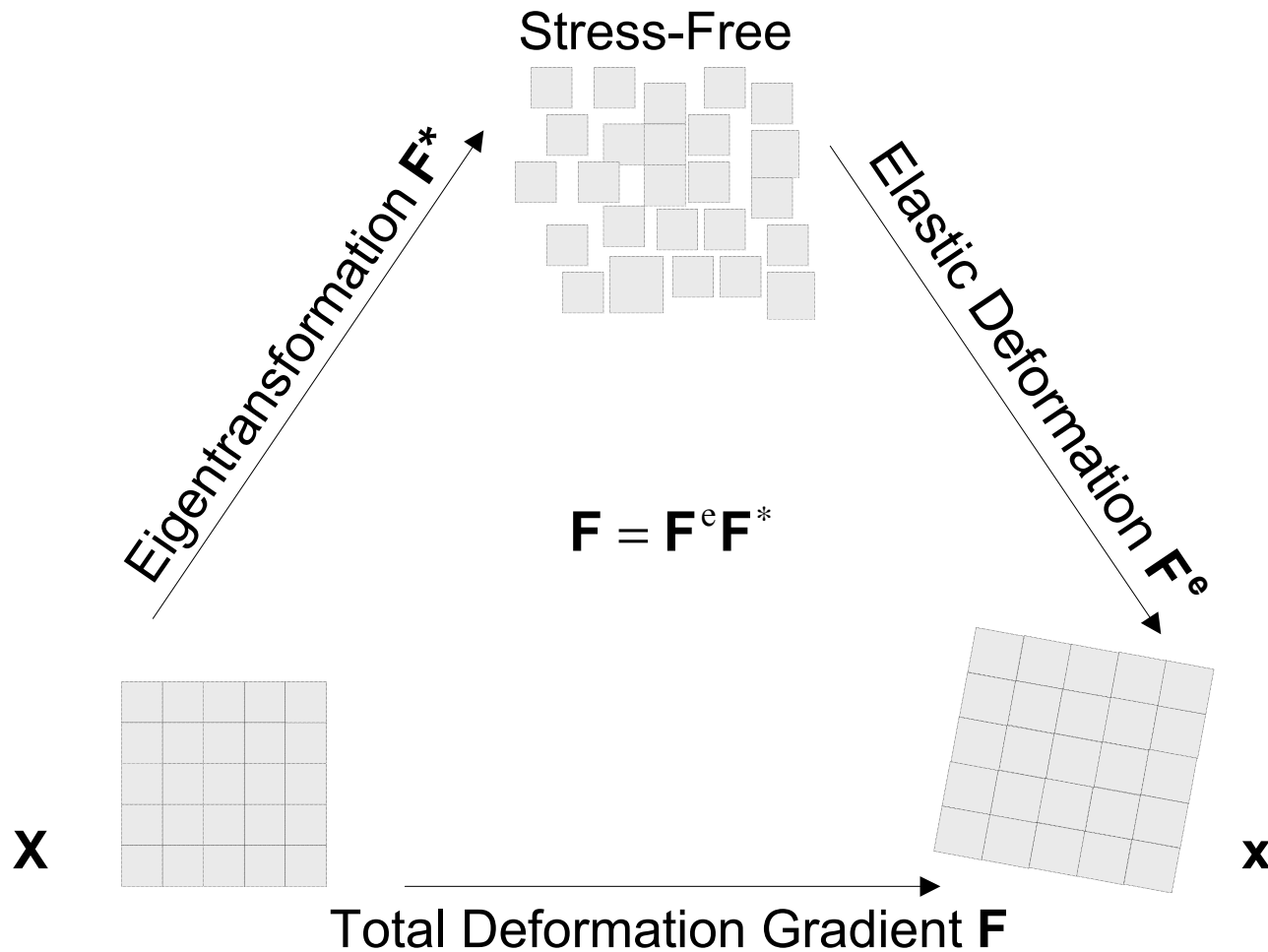
Where: $\Sigma = WI - PF$ is the Eshelby Stress

New Diffusion:
$$\frac{\partial c}{\partial t} = M \nabla^2 \bar{\mu} = M \left\{ \left[f_{,cc}(0, \theta, c) + \frac{2E\eta^2}{(1-\nu)\rho} \right] \nabla^2 c + \frac{\eta}{\rho} \nabla^2 W \right\}$$

Deformation and Diffusion



Eigentransformation



The Three-Reference Kinematics for An n-Component System

Partial Molar Density (Molar Concentration) for Component i

Per Unit Volume in \mathbf{X} : ρ_i $\rho = \sum \rho_i$

Per Unit Volume in \mathbf{x} : ρ_i^D $\rho^D = \sum \rho_i^D$

Per Unit Volume in Stress-Free Reference: ρ_i^{SF} $\rho^{SF} = \sum \rho_i^{SF}$

Mole Fraction (Composition) $c_i = \rho_i / \rho = \rho_i^D / \rho^D = \rho_i^{SF} / \rho^{SF}$

Jacobians of Transformation

$$J = dv / dV = \rho / \rho^D = \rho_i / \rho_i^D$$

$$J^e = dv / dV^{SF} = \rho^{SF} / \rho^D = \rho_i^{SF} / \rho_i^D$$

$$J^* = dV^{SF} / dV = \rho / \rho^{SF} = \rho_i / \rho_i^{SF}$$

Thermodynamics-First Law

(In Terms of Quantities Defined on X
and for Quasi-static deformation)

Local Form:
$$\dot{\epsilon} = \mathbf{P} \cdot \dot{\mathbf{F}} - \text{Div } \mathbf{J}_q + R_q$$

(Internal Energy) = (Piola Stress)(Deformation Gradient Rate)
- (Divergence)(Heat Flux) +(Heat Source)

Mechanical Equilibrium:
$$\text{Div } \mathbf{P} = -\mathbf{B}$$

(Divergence)(Piola Stress) = - (Body Force)

Thermodynamics-Second Law

(In Terms of Quantities Defined on X
and for Quasi-static deformation)

Local Form:

$$\theta \dot{\eta} - [R_q - \text{Div } \mathbf{J}_q] + \theta \mathbf{J}_q \cdot \mathbf{Grad} \left(\frac{1}{\theta} \right) + \sum_{i=1}^n \left[\bar{\mu}_i \dot{\rho}_i - \theta \mathbf{J}_i \cdot \mathbf{Grad} \left(\frac{\bar{\mu}_i}{\theta} \right) \right] \geq 0$$

(Temperature)(Entropy Rate) + (Heat Terms)

+ Sum of [(Chemical Potential i)(Rate of Molar Density i)

-(temperature)(Flux i)(Gradient)(Chemical Potential i/Temperature)] > 0

Thermodynamics-Second Law

(Continued 1)

In Terms of Helmholtz Free Energy

$$\phi = \varepsilon - \theta\eta$$

$$\begin{aligned} & - \left[\dot{\phi} + \eta\dot{\theta} - \mathbf{P} \cdot \mathbf{F} - \sum_{i=1}^n \bar{\mu}_i \dot{\rho}_i \right] \\ & + \theta \mathbf{J}_q \cdot \mathbf{Grad} \left(\frac{1}{\theta} \right) + \sum_{i=1}^n \left[\theta \mathbf{J}_i \cdot \mathbf{Grad} \left(-\frac{\bar{\mu}_i}{\theta} \right) \right] \geq 0 \end{aligned}$$

Helmholtz Energy as the Potential:

$$\eta = -\partial\phi / \partial\theta, \quad \mathbf{P} = (\partial\phi / \partial\mathbf{F})^T, \quad \bar{\mu}_i = \partial\phi / \partial\rho_i$$

What is the right form for the Helmholtz energy?

Thermodynamics-Second Law

(Continued 2)

In Terms of Gibbs Free Energy

$$\psi = \phi - \mathbf{P} \cdot \mathbf{F}$$

The Stress-Free Gibbs Energy is

$$\psi(0, \theta, \rho_i^{\text{SF}}) = J^* \psi^{\text{SF}}(\theta, \rho_i^{\text{SF}}) = J^* \rho^{\text{SF}} \underline{\mu}^{\text{SF}}(\theta, c_1, \dots, c_{n-1}) = \rho \underline{\mu}^{\text{SF}}$$

where $\underline{\mu}^{\text{SF}}$ is the Stress - Free Molar Gibbs Free Energy

Partial Molar Gibbs Energy of Component i

$$\bar{\mu}_i^{\text{SF}} = \partial \left[\rho^{\text{SF}} \underline{\mu}^{\text{SF}} \right] / \partial \rho_i^{\text{SF}}$$

$$\bar{\mu}_n^{\text{SF}} = \underline{\mu}^{\text{SF}} - \sum_{j=1}^{n-1} c_j \frac{\partial \underline{\mu}^{\text{SF}}}{\partial c_j} \quad \text{and} \quad \bar{\mu}_i^{\text{SF}} = \bar{\mu}_n^{\text{SF}} + \frac{\partial \underline{\mu}^{\text{SF}}}{\partial c_i} \quad .$$

Thermodynamics-Second Law

(Continued 3)

Molar Density at Zero Stress $\rho^{\text{SF}}(\theta, c_1, \dots, c_{n-1})$

Volume per Mole of Mixture $\underline{V}^{\text{SF}}(\theta, c_1, \dots, c_{n-1}) = \frac{1}{\rho^{\text{SF}}} = \sum_{i=1}^n c_i \bar{V}_i^{\text{SF}}$

Partial Molar Volumes $\bar{V}_i^{\text{SF}} = \partial[\rho / \rho^{\text{SF}}] / \partial \rho_i$

Jacobian of Eigentransformation $J^* = \det \mathbf{F}^* = \rho / \rho^{\text{SF}}$

$$\dot{j}^* = \sum_{i=1}^n \bar{V}_i^{\text{SF}} \dot{\rho}_i$$

Thermodynamics-Second Law

(Continued 4)

Elastic Free Energy per Mole of Mixture

$$\underline{W}^{\text{SF}}(\mathbf{F}^e, \theta, c_1, \dots, c_{n-1}) = \sum_{i=1}^n c_i \overline{W}_i^{\text{SF}}(\mathbf{F}^e, \theta, c_1, \dots, c_{n-1})$$

For Compositions Deviating Slightly From c_{i0}

$$\underline{W}^{\text{SF}}(\mathbf{F}^e, \theta, c_i) = \underline{W}^{\text{SF}}(\mathbf{F}^e, \theta, c_{i0}) + \sum_{i=1}^n (c_i - c_{i0}) \overline{W}_{i0}^{\text{SF}} + \dots$$

Strain energy per unit stress-free volume

$$\begin{aligned} W^{\text{SF}}(\mathbf{F}^e, \theta, \rho_i^{\text{SF}}) &= \rho^{\text{SF}} \underline{W}^{\text{SF}}(\mathbf{F}^e, \theta, c_i) \\ &= W_0^{\text{SF}}(\mathbf{F}^e) + \rho^{\text{SF}} \sum (c_i - c_{i0}) \overline{W}_{i0}^{\text{SF}} + \dots \end{aligned}$$

Thermodynamics-Second Law

(Continued 5)

Isothermal & Isocomposition Elastic Free Energy

$W^{\text{SF}}(\mathbf{F}^e, \theta, \rho_i^{\text{SF}})$ per Unit Stress - Free Volume

For Compositions Deviating Slightly From Such a State

$$\phi(\mathbf{F}, \theta, \rho_i) = J^* W^{\text{SF}}(\mathbf{F}^e, \theta, \rho_i / J^*) + \rho \underline{\mu}^{\text{SF}}(\theta, c_1, \dots, c_{n-1})$$

$$J^* = \det \mathbf{F}^* = \frac{dV^{\text{SF}}}{dV} = \frac{\rho}{\rho^{\text{SF}}}, \quad \mathbf{F}^e = \mathbf{F} \mathbf{f}^*, \quad \mathbf{F}^* \mathbf{f}^* = \mathbf{I}$$

Thermodynamics-Second Law

(Continued 6)

$$\phi(\mathbf{F}, \theta, \rho_i) = J^* W^{\text{SF}}(\mathbf{F}^e, \theta, \rho_i / J^*) + \rho \underline{\mu}^{\text{SF}}(\theta, c_1, \dots, c_{n-1})$$

$$\phi(\mathbf{F}, \theta, \rho_i) = J^* \left[W_0^{\text{SF}}(\mathbf{F}^e) + \rho^{\text{SF}} \sum (c_i - c_{i0}) \overline{W}_{i0}^{\text{SF}} + \dots \right] + \rho \underline{\mu}^{\text{SF}}$$

$$\phi(\mathbf{F}, \theta, \rho_i) = W(\mathbf{F}, \mathbf{F}^*) + \rho \sum (c_i - c_{i0}) \overline{W}_{i0}^{\text{SF}} + \rho \underline{\mu}^{\text{SF}}$$

The Chemical Potential

$$\overline{\mu}_i = \underline{\mu}_i^{\text{SF}} + \overline{W}_{i0}^{\text{SF}}(\mathbf{F}^e) + \frac{\partial W}{\partial \mathbf{F}^*} \cdot \frac{\partial \mathbf{F}^*}{\partial \rho_i} = \underline{\mu}_i^{\text{SF}} + \overline{W}_{i0}^{\text{SF}}(\mathbf{F}^e) + \Sigma \mathbf{f}^* \cdot \frac{\partial \mathbf{F}^*}{\partial \rho_i}$$

Eshelby Stress

$$\Sigma = W\mathbf{I} - \mathbf{P}\mathbf{F}, \quad \mathbf{P} = (\partial W / \partial \mathbf{F})^T$$

Back To Linear Theory

$$\mathbf{F} = \delta + \nabla \mathbf{u} \Rightarrow \boldsymbol{\varepsilon} = (\nabla \mathbf{u} + \mathbf{u} \nabla) / 2, \quad \mathbf{F}^* = \delta + \boldsymbol{\varepsilon}^* \delta \Rightarrow \boldsymbol{\varepsilon}^* = \boldsymbol{\varepsilon}^* \delta$$

$$\mathbf{F}^e = \mathbf{F}(\mathbf{F}^*)^{-1} \approx \delta + \nabla \mathbf{u} - \boldsymbol{\varepsilon}^* - \boldsymbol{\varepsilon}^* \nabla \mathbf{u} \Rightarrow \mathbf{E}(\boldsymbol{\varepsilon}, \boldsymbol{\varepsilon}^*) = \boldsymbol{\varepsilon} - \boldsymbol{\varepsilon}^* - \boldsymbol{\varepsilon}^* \boldsymbol{\varepsilon}$$

$$W(\boldsymbol{\varepsilon}, \boldsymbol{\varepsilon}^*) = \left(1 + \boldsymbol{\varepsilon}_{kk}^*\right) W_0^{\text{SF}}(\mathbf{E})$$

The Chemical Potential

$$\bar{\mu}_i = \bar{\mu}_i^{\text{SF}} + \bar{W}_{i0}^{\text{SF}} + \frac{\partial W}{\partial \boldsymbol{\varepsilon}^*} \cdot \frac{\partial \boldsymbol{\varepsilon}^*}{\partial \rho_i} = \bar{\mu}_i^{\text{SF}} + \bar{W}_{i0}^{\text{SF}} + \Sigma \cdot \frac{\partial \boldsymbol{\varepsilon}^*}{\partial \rho_i}$$

$$\text{Eshelby Stress: } \Sigma = W_0^{\text{SF}}(\mathbf{e})\delta - \sigma \boldsymbol{\varepsilon} - \sigma = \partial W / \partial \boldsymbol{\varepsilon}^*$$

New Field Equations

Displacement Eqm. $\mu u_{i,jj} + (\lambda + \mu)u_{j,ji} = 3K\eta(c - c_0)_{,i}$

New Diffusion Equation:

$$\frac{\partial c}{\partial t} = (1 - c_0)c_0 M_0 \left\{ \left[f''(c_0) + \frac{2E\eta^2}{(1-\nu)\rho} \right] \nabla^2 c + \frac{\eta}{\rho} \nabla^2 W_0^{\text{SF}}(\mathbf{e}) \right\}$$

Interaction Energy:

For: $\mathbf{u}, \boldsymbol{\varepsilon}, \mathbf{e}, \boldsymbol{\sigma} = \mathbf{u} + \mathbf{u}^0, \boldsymbol{\varepsilon} + \boldsymbol{\varepsilon}^0, \mathbf{e} + \mathbf{e}^0, \boldsymbol{\sigma} + \boldsymbol{\sigma}^0$

$$W_0^{\text{SF}}(\boldsymbol{\varepsilon}^0 + \mathbf{e}) = W_0^{\text{SF}}(\boldsymbol{\varepsilon}^0) + W_0^{\text{SF}}(\mathbf{e}) + W_{\text{Inter}}$$

$$W_{\text{Inter}} = (\boldsymbol{\sigma}^0 \cdot \mathbf{e} + \boldsymbol{\sigma} \cdot \boldsymbol{\varepsilon}^0) / 2 = \boldsymbol{\sigma}^0 \cdot \mathbf{e} = \boldsymbol{\sigma} \cdot \boldsymbol{\varepsilon}^0$$

Cahn's Spinodal Decomposition (1961)

An Infinite Isotropic Binary Solid

Given: $c - c_o = A \cos \beta x_1$, $\varepsilon_{ij}^* = (c - c_o) \eta \delta_{ij} = \delta_{ij} \eta A \cos \beta x_1$

Uniform Stress (Not considered by Cahn):

$$\sigma_{11}^o = \sigma_{22}^o = E \varepsilon_m / (1 - \nu), \quad \sigma_{33}^o = 0$$

$$\varepsilon_{11}^o = \varepsilon_{22}^o = \varepsilon_m, \quad \varepsilon_{33}^o = -2\nu \varepsilon_m / (1 - \nu)$$

Solution: $\varepsilon_{11} = \frac{1 + \nu}{1 - \nu} \eta A \cos \beta x_1$, Other $\varepsilon_{ij} = 0$

$$e_{11} = \frac{2\nu}{1 - \nu} \eta A \cos \beta x_1, \quad e_{22} = e_{33} = -\eta A \cos \beta x_1$$

$$\sigma_{11} = 0, \quad \sigma_{22} = \sigma_{33} = -\frac{E}{1 - \nu} \eta A \cos \beta x_1$$

Cahn's Spinodal Decomposition (1961)

An Infinite Isotropic Binary Solid(continued 1)

Interaction Energy: $W_0^{\text{SF}}(\varepsilon^{\circ} + \mathbf{e}) = W_0^{\text{SF}}(\varepsilon^{\circ}) + W_0^{\text{SF}}(\mathbf{e}) + W_{\text{Inter}}$

$$W_{\text{Inter}} = \sigma \cdot \varepsilon^{\circ} = \sigma^{\circ} \cdot \mathbf{e} = -\frac{2\eta E}{(1-\nu)} \frac{(1-3\nu)}{2(1-\nu)} \varepsilon_m A(t) \cos \beta x_1$$

Regular Solution:

$$\underline{\mu}^{\text{SF}} = f(c) = \Omega c(1-c) + RT[c \ln c + (1-c) \ln(1-c)]$$

New Diffusion Equation:

$$\frac{\partial c}{\partial t} = (1-c_0)c_0 M_0 \left\{ \left[f''(c_0) + \frac{2E\eta^2}{(1-\nu)\rho} \right] \nabla^2 c + \frac{\eta}{\rho} \nabla^2 W_{\text{Inter}} \right\}$$

Cahn's Spinodal Decomposition (1961)

An Infinite Isotropic Binary Solid(continued 2)

Stability Against Fluctuation:

$$\frac{dA}{dt} = (1 - c_0)c_0M_0\beta^2 \left\{ -2\Omega + \frac{RT}{(1 - c_0)c_0} + \frac{2\eta^2E}{(1 - \nu)\rho} m_{\text{Glas}} \left[1 + \frac{(1 - 3\nu)}{2(1 - \nu)} \epsilon_m \right] \right\} A(t)$$

A Parameter of Glas(1987):

M_{Glas} was determined as a function of (film thickness) $\cdot \beta$

$M_{\text{Glas}} = 1$ for infinitely thick film (Cahn's problem)

$M_{\text{Glas}} < 1$ for typical (film thickness) $\cdot \beta$ values

Cahn's Spinodal Decomposition (1961)

An Infinite Isotropic Binary Solid (continued 3)

Critical Temperature (just regular solution) :

$$T_0 = \frac{c_0(1-c_0)2\Omega}{R}, \quad T_{0\text{MAX}} = \frac{\Omega}{2R} \quad \text{for } c_0 = 1/2$$

Critical Temperature (Cahn): **Critical Temperature (Glas):**

$$T_{\text{Cahn}} \equiv \left[1 - \frac{\eta^2 E}{\Omega(1-\nu)} \right] T_0 \quad T_{\text{Glas}} \equiv \left[1 - \frac{\eta^2 E}{\Omega(1-\nu)} m(t_f) \right] T_0$$

Critical Temperature as a function of misfit:

$$T_C(\varepsilon_m) = \frac{c_0(1-c_0)2\Omega}{R} \left\{ 1 - \frac{\eta^2 E}{(1-\nu)\rho\Omega} m_{\text{Glas}} \left[1 + \frac{(1-3\nu)}{2(1-\nu)} \varepsilon_m \right] \right\}$$

Estimates of Critical Temperature

Alloy	η	Ω	$E/(1-\nu)\rho$	T_0	T_{Cahn}	T_{Glas}	$T_C(\epsilon_m)$ for $\nu = 0$	
							K	
		(kcal/mol)	(kcal/mol)	K	K	K	ϵ_m	ϵ_m
							-0.05	0.05
$\text{GaAs}_y\text{P}_{1-y}$	0.036	0.92	836	230	-50	100	103	97
$\text{In}_x\text{Ga}_{1-x}\text{P}$	0.074	3.60	778	910	-160	400	409	382
$\text{In}_x\text{Ga}_{1-x}\text{As}$	0.069	2.90	726	730	-140	320	328	306
$\text{InAs}_y\text{P}_{1-y}$	0.032	0.59	668	150	-20	70	72	69
$\text{GaAs}_y\text{Sb}_{1-y}$	0.075	3.39	778	850	-250	330	348	318
$\text{InAs}_y\text{Sb}_{1-y}$	0.067	2.30	633	580	-140	260	266	255
$\text{In}_x\text{Ga}_{1-x}\text{Sb}$	0.061	1.90	685	480	-170	180	187	172